

Vinaltex™ M30 is a low molecular weight, solid polyvinyl acetate. It is designed for use in composite formulations, melt extrusion processes, solvent based coatings, inks and adhesives.

It is used as a low profile additive in unsaturated polyester composites, typically pultrusion and BMC processes.

For further information regarding this product please refer to:

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FEATURES

- Rapidly dissolves in most organic solvents.
- Can be melt processed.
- Easily plasticised.
- Can be combined with other M Grades.
- Excellent substrate adhesion & film flexibility.
- Very high light stability.

Vinaltex™ M30 is manufactured on a dedicated polymerisation plant and is produced in the form of colourless beads.

Property	Typical Value	Unit	Method ¹
Total Solid Content	>99.0	%	MTP1
Viscosity 20% in ETAc @ 20°C	17 - 25	mPa.s	MTP4
Typical softening point	105 - 125	°C	
Typical molecular weight	85.000	Da	
Tg	+36 ± 2	°C	
Appearance	Solid, colourless beads		

¹ internal method based upon the specified norm

Application Advice

Dissolving - Vinaltex™ M30 is soluble in many organic solvents such as esters, ketones, aromatic hydrocarbons and lower alcohols. A more detailed list is available on the datasheet Solvent Solubility and Plasticiser Compatibility. Vinaltex™ M30 should be added carefully to the solvent system under sufficient agitation to ensure dispersion and suspension of the polymer beads.

Melt - Vinaltex™ M30 is thermoplastic and will gradually soften and flow with increasing temperature. At temperatures >120 °C, the polymer can be mixed as received with EVA resins to formulate thermomouldable fabrics. Resins with a higher vinyl acetate content generally show better compatibility. Vinaltex™ M30 can also be used in the formulation of automotive sound damping foils by compounding with appropriate pigments and plasticisers. Heat activated coatings and adhesives can also be easily formulated.

Compatibility - Vinaltex™ M30 is compatible with other M Grade polymers, and can be mixed in any proportion to modify either solution or dry film properties. Vinaltex™ M30 can be plasticised with many types of plasticiser to modify film properties. Further details are available on request.

Solvent based adhesives including parquet flooring, solvent based inks & coatings, thermomouldable fabrics, heat seal adhesives, low profile additive for polyester composites.

Shipping and Storage

Vinaltex™ M30 is a thermoplastic solid. To prevent sticking of the polymer beads the product should be stored in dry conditions, below

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+20 °C (+68 °F) out of direct sunlight. Pallets should not be stacked. Under these conditions the product has a storage life of at least 24 months from date of manufacture. Product which has been stored for longer than 24 months should be tested before use. Vinaltex™ M30 is supplied in 25kg paper sacks each marked with the grade reference and batch number. The minimum order quantity is 1000kg on a stretch wrapped pallet.

Product Safety

Before handling, please read the Safety Data Sheet of this product for advice on safety, use and disposal.